

# **PART # 99250, 99256 & 99258** INSTRUCTION SHEET AMC JEEP (360) ENGINES

\*See Catalog for All Applications\*

This is a custom designed exhaust header system, designed for this particular application (s). Do not bend, bang, cut, dent, drill or heat any portion of this header! Any alteration other than those suggested in this instruction sheet will void the Hedman Lifetime Guarantee!

To prevent leaks, install your headers using Hedman Hedders exhaust gaskets ONLY and a spray copper gasket sealant.

## **BEFORE STARTING INSTALLATION:**

It is necessary to raise the vehicle at least 36 inches from the ground. A floor hoist is recommended, if not available, use a hydraulic floor jack with jack stands. *DO NOT USE A BUMPER JACK!* 

# **INSTALLATION INSTRUCTIONS:**

- 1. Disconnect battery to prevent damage to electrical system.
- 2. Remove spark plugs (Number Wires), air cleaner and oil dipstick tube.
- 3. Disconnect exhaust head pipes and exhaust manifolds and remove from area.
- 4. Apply a thin layer of Hi-Temp silicone gasket sealant to both sides of each gasket. Place gasket in position on heads, and from below engine work both headers up through the chassis into position. Start all header bolts.
- 5. After all bolts are in, tighten all bolts evenly.
- 6. Make sure all brake, fuel lines and electrical wiring have sufficient clearance.
- 7. Replace oil dip stick tube, spark plugs, and reconnect battery.
- 8. Install reducers and fabricate your remaining stock lead pipe to connect to your Hedman Hedders.
- **9.** Start engine, test drive car allowing engine to gain normal operation temperature. Check for leaks and new or unusual noises. After test drive, re-tighten header bolts.

### ENJOY YOUR HEADERS WHILE COMBINING INCREASED FUEL ECONOMY WITH BETTER PERFORMANCE.

#### **SPECIAL INSTRUCTIONS!**

After installing your headers, it is very important that your exhaust system be suspended properly. As indicated in the drawing below, you must place hangers as close to the header collector as possible. Rubber hangers should be used to allow the front of the system to flex with the engine torque. A hanger is needed <u>before</u> and <u>after</u> the muffler (s). When your exhaust system is unbolted from the header collector, it should remain suspended all by itself. <u>Your headers Are Not</u> designed to support your exhaust system. Failure to follow these instructions will most likely result in cracks around the area where your primary tubes and collector are welded together, and will nullify your "Lifetime Guarantee".

(veriend	DO NOT WRAP YOUR NEW HEADERS! The use of thermal wraps will drastically shorten the life of your headers, and will void the Hedman "Lifetime Guarantee".			
	Collector Reducer	ber Hanger	Metal Hanger	Metal Hanger

WARNING: Not applicable or intended for street or highway use. Legal only for racing vehicles which may never be used upon a public highway.